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HUGHES F P

KASEN, JOHN
LAW J E
MILLS STEVE
OVERLID T W

PATTERSON J W SUTTON S R

TRICE, KELLY

MARTINEZ G L

ROMANO S E

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RMRS (T130G)

RF CORRES

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WHEELER M WOLF K

WOLF C VONFELDT R HOPKINS T





August 11, 1999

99-RF-03184

Victor Pizzuto Senior Project Manager Kaiser-Hill Company, L L C Building 111

TRANSMITTAL OF BUILDING 771/774 CLOSURE PROJECT WASTE MANAGEMENT PLAN (REVISION 3) DATED AUGUST 1999 – HCW-034-99

Refs (a) H C Wolf Itr, to Victor Pizzuto, Transmittal of Building 771/774 Closure Project Waste Management Plan (Revision 1) dated May 26, 1999, May 27, 1999

(b) Chris S Gilbreath Itr, to Victor Pizzuto and Joe Springer, Mismanagement of Waste Under the Building 771/771 Decommissioning Operations Plan, May 17, 1999

As requested by Jeff Kerridge, attached is a copy of the Building 771/774 Closure Project Waste Management Plan (Revision 3) This revision incorporated comments on the Applicable, Relevant, and Appropriate Requirements (ARARs) required by KH Environmental Compliance (EC) It is our understanding that by incorporating the KH EC comments into this revision, submittal to DOE and CDPH&E (Chris Gilbreath) is imminent

If you have any questions, contact Greg Martinez at 966-5696 or pager 212-4988, or Gary Bracken at 966-9881 or pager 212-5220

CONTROL X
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CLASSIFICATION:

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UNCLASSIFIED	IX	
CONFIDENTIAL		
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AUTHORIZED CLASSIFIER SIGNATURE:

Mak I & La 4/My Date 8-12-99

IN REPLY TO RF CC NO

ACTION ITEM STATUS
PARTIAL/OPEN
CLOSED

LTR APPROVALS

ORIG & TYPIST INITIALS
SER slt

H C Wolf

Building 771/774 Closure Project Manager

SER slt

Attachment as Stated



451

ADMIN RECCAL

B771-A-000168

BUILDING 771/774 CLOSURE PROJECT WASTE MANAGEMENT PLAN

Prepared by

Building 771/774 D&D Waste Team Building 771/774 Environmental Compliance Team

Rocky Mountain Remediation Services, LLC

ROCKY FLATS ENVIRONMENTAL TECHNOLOGY SITE

Revision 3

August 1999

REVIEWED FOR CLASSIFICATION/UCNI
By Mod T. Slu Way
Date 8-12-99

BUILDING 771/774 CLOSURE PROJECT WASTE MANAGEMENT PLAN

Revision 3

August 1999

Reviewed and Approved by

H Wolf, B771/774 Posure Project Manager	8/11/99
H C Wolf, B771/774 Posure Project Manager	Date
G L Martinez, BZ71/774 Environmental Compliance Manager	8/11/99
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LIST OF ACRONYMS

ACM Asbestos-Containing Materials

ACR Administrative Control Requirement

ARAR Applicable or Relevant & Appropriate Requirements

BFO Basis For Operations
GA Contaminated Area

CCA Configuration Control Authority
CCR Code of Colorado Regulations
CDD Closure Description Document

CDPHE Colorado Department of Public Health and Environment

CERCLA Comprehensive Environmental Response, Compensation and Liability Act

CFR Code of Federal Regulations

CHWA Colorado Hazardous Waste Amendments
WGS Waste Generator Support (site organization)

D&D Decontamination & Decommissioning

DOE Department Of Energy

DOP Decommissioning Operations Plan
DOT Department Of Transportation

ECT Environmental Compliance Team (Building 771/774)

FY Fiscal Year

HVAC Heating, Ventilation and Air Conditioning

LCO Limiting Condition of Operations

LLM Low-Level Mixed waste

LLW Low-Level Waste

LRA Lead Regulatory Agency NDA Non-Destructive Assay

NRWOL Non-Routine Waste Origination Log

NTS Nevada Test Site
PA Protected Area

PCB Poly-Chlorinated Biphenyls
PU&D Property Utilization & Disposal

RAAMP Radioactive Ambient Air Monitoring Program RCRA Resource Conservation and Recovery Act

RFCA Rocky Flats Clean-up Agreement

RFETS Rocky Flats Environmental Technology Site

SBA Supplied Breathing Air

SCO Surface Contaminated Object

SME Subject Matter Expert
SWB Standard Waste Box
TID Tamper Indicating Device
TRM Transuranic Mixed waste

TRU Transuranic waste

TSCA Toxic Substances Control Act

TU Temporary Unit

WAC Waste Acceptance Criteria

D&D WT D&D Waste Team (Building 771/774)

WEMS Waste and Environmental Management System

WGI Waste Generating Instruction WIPP Waste Isolation Pilot Plant

WSRIC Waste Stream and Residue Identification and Characterization

Introduction

The Building 771/774 Cluster includes Buildings 771/774 and 24 ancillary buildings, trailers and structures. Its primary mission during the Cold War was the recovery of plutonium from scrap metal and oxide residues to feed the War Reserve plutonium stream. The Building 771/774 Cluster is now scheduled for Decontamination and Decommissioning (D&D) between 1999 and 2006 under a Decommissioning Operations Plan (DOP) (Ref. 1) approved by the Colorado Department of Public Health and Environment (CDPHE). Except for holdup in piping, gloveboxes and ventilation ducts, Special Nuclear Material and Residues have been removed from the facility as part of previous risk reduction and deactivation activities. D&D will generate liquid and solid radioactive waste, mixed waste, hazardous waste, and sanitary waste which must be managed in accordance with applicable State and Federal regulations, relevant Site Waste Management procedures, applicable Waste Acceptance Criteria (WAC) and Applicable or Relevant and Appropriate Requirements (ARARs) for each waste type This Waste Management Plan describes how that waste will be managed to ensure the safety of the public, the worker, and the environment

10 PURPOSE

The purpose of this plan is twofold (1) To identify the volume, type, and volume generation rate for each waste type that will be produced during facility closure and (2) to describe the waste management practices that will be employed to ensure compliance with applicable regulatory requirements. These management practices will affect work associated with waste characterization, processing, packaging, and interim staging and storage.

20 SCOPE OF THIS PLAN

2 1 General Description

This plan describes the current Building 771/774 waste management system. It identifies practices and procedures used to ensure compliance with regulatory requirements, DOE Orders, and Rocky Flats Environmental Technology Site (RFETS) policies and standards.

The B771/774 Cluster at the RFETS consists of Buildings 771/774 and their ancillary support buildings and structures. These include trailers, maintenance and utility structures, underground tank systems, and waste storage facilities. This former plutonium processing facility is scheduled for decommissioning per the B771/774 DOP, as approved by the CDPHE on January 11, 1999. To facilitate the planning and execution of this D&D project, the facility was subdivided into 97 "sets" which represent logical groupings of equipment and hardware in the same geographical areas within a building or within the cluster. Decommissioning of each of these sets will be managed as a separate sub-project during the course of the entire D&D effort. The decommissioning of these Sets will generate waste that must be appropriately managed to minimize risk to the public, worker and the environment. An estimated 134,000 ft³ of low-level and low-level mixed waste, and 111,000 ft³ of TRU- and TRU-mixed waste will be generated from this project, excluding the building shell and ancillary structures. The

Building 771/774 shell is expected to contribute and additional 286,000 ft³ of construction debris. All wastes will be stored temporarily at RFETS pending shipment to disposal sites.

2.2 Relationship to Other Waste Management Documents

This plan describes the process by which waste generated during the D&D of Building 774/774 will be managed to ensure compliance with regulatory requirements and the safety of workers, the public and the environment. Waste operations will be conducted according to approved Site procedures for both routine and non-routine waste.

23 Waste Management Strategy

231 General

The Rocky Flats Clean-up Agreement (RFCA) (Ref 2) provides that process wastes and wastes generated during deactivation activities are RCRA-regulated. These include backlog liquid wastes generated from the Liquids Removal effort (a k a "Tap & Drain"), and all hazardous waste chemicals generated by the project. Remediation wastes generated during decommissioning activities are CERCLA-regulated (RFCA 70-71). These include all other wastes generated during activities necessary to achieve the project's building closure mission. Waste generated from RCRA-unit closures conducted under the Decommissioning Operations Plan (DOP) can be managed as remediation waste, with the exception of any liquids and sludges held-up in these units. These liquids and sludges, if characterized as hazardous, will be managed under CHWA/RCRA as process waste.

The project will engage in deactivation and decommission activities simultaneously The option of managing both categories of waste under the more conservative RCRA regulatory protocol will be considered in some instances. However, in most cases, the project will manage process waste separately from remediation waste.

232 RCRA Strategy

The 771/774 Closure Project will meet all applicable regulations and compliance agreements, including RFCA, the site RCRA permit, and the Residue Compliance Order #93-04-23-01 (Ref 3) Closure of permitted and interim status areas will be conducted in accordance with the substantive closure requirements in the Site's RCRA Part B permit and the Closure Plan for Interim Status Units at the Rocky Flats Environmental Technology Site (ISU Closure Plan) The permitted storage, 90-day, satellite accumulation areas, and permitted treatment units are listed in Appendix J. The operating record of each RCRA unit will be reviewed to characterize wastes and determine the constituents relevant for closure performance. Closure Description Documents (CDD) are unit-specific plans that are written to meet the closure requirements called out in the RCRA permit or ISU Closure Plan. CDDs will be submitted to CDPHE as necessary, in accordance with the appropriate Closure Plan Closure process flow diagrams for tanks and gloveboxes, idle equipment, and waste chemicals are identified in Appendix G. The strategy to close the following categories of RCRA units is as follows.

 Mixed Residue tank systems – Piping and liquids will be removed in conjunction with Tap & Drain and the Process Piping Removal plan. The tanks will be left in place and removed subsequently with the associated Decommissioning set. Tanks will be

- dismantled, sludges removed and dried if necessary, size-reduced as necessary and packaged for shipment/disposal
- Rooms RCRA waste will be removed The units will be "clean closed," e g, removed and disposed, washed and certified clean, or final closure may be deferred to decommissioning for that room (i e RCRA –stable)
- Gloveboxes Material will be removed and gloveboxes dismantled and size-reduced as necessary, then packaged for shipment/disposal

If a RCRA closure is conducted pursuant to the Building 771/774 DOP, the information that would be contained in the CDD will be submitted to the Lead Regulatory Agency (LRA). The waste associated with that closure activity, with the exception of liquids and sludges, is remediation waste. Throughout the closure process, efforts may be made to bring each RCRA unit to a RCRA stable condition, thus allowing for reduced inspection frequency.

233 CERCLA Strategy Through RFCA Compliance

The project will continue to manage hazardous process wastes (backlog liquids and sludges), and hazardous waste chemicals under the RCRA regulatory requirements. All other wastes generated during activities necessary to achieve the project's closure mission shall be managed with respect to the ARARs identified in Appendix F. Under CERCLA, the Building 771/774 ARARs are considered the requirements for properly managing remediation waste.

2.4 Used Materials Recycling Strategy

The Building 771/774 Closure Project pursues recycling opportunities as part of the Site's Pollution Prevention/Waste Minimization (P2/WM) initiative. The project shall adhere to the procedure, "Rocky Flats Recycling", 1-B27-REC-001. Currently, the project actively manages D&D items such as spent circuit boards, lead, and lead-acid batteries as recyclable materials. The ECT waste characterization subject-matter expert records the recycle materials on a log sheet. The log sheet specifies, among other details, the amount of potential waste averted by recycling. This data is submitted to the RMRS P2/WM Coordinator in the Environmental Protection Department.

3 RESPONSIBILITIES/POINTS OF CONTACT

The following identifies primary roles and responsibilities of key organizations associated with waste management activities Refer to Appendix H for a detailed organizational chart of D&D Waste Team and the Environmental Compliance Team

3 1 Closure Project Senior Management

- Overall project management
- Assign responsibilities of tasks to appropriate teams
- Communicate strategic plans for the B771/774 Closure Project to all team managers to assure understanding of expected performance standards

3 2 D&D Waste Team

- Request Waste Generating Instructions (WGIs) from the Waste Generator Support (WGS) organization
- Correct waste container Non-Conformance Reports (NCRs)

- Waste planning
- Maintain Waste and Environmental Management System (WEMS)
- Receive new waste containers
- Coordinate shipments of full waste containers
- Provide RCRA/Waste generator qualification training
- Perform packaged waste inspection

3 3 Environmental Compliance Team

- Review/comment on IWCP work packages
- Support the WGS in development of WGIs by providing waste characterization data
- Administer Chemical Management
- Coordinate analytical sampling for waste characterization activity
- Inspect waste storage areas
- Provide RCRA/Waste generator qualification training
- Coordinate tours of external audits/inspections
- Maintain waste/environmental operating record
- Waste storage area management

3 4 Waste Generator Support organization

- Develop WGIs as requested by the Building 771/774 D&D, Waste Disposal and SNM Removal Team
- Perform acceptance inspection of waste containers awaiting shipment
- Coordinate RFETS storage of Building 771/774 waste awaiting final disposal

3 5 Closure Planning Team

- Maintain time-phased plan for D&D activities
- Submit long-term waste generation rates to Waste Plan, as requested
- Develop D&D waste projection data to support waste forecasting

3 6 <u>Technical Support (Training)</u>

- Maintain training records for all employees
- Notify employees potential waste generators of necessary training

3 7 Waste Generating Organizations

- Assure adequate preliminary planning of proposed work activities
- · Assure that workers are waste generator qualified
- Assure thorough understanding of WGI before beginning any activity that requires waste packaging
- Perform waste packaging as directed in the applicable WGI

3 8 Waste Systems (Site organization)

 Maintain waste characterization data and waste management systems (WSRIC, NRWOL, WEMS)

3 9 Waste Operations Organization (Site organization)

Arrange packaged waste shipping from Building 771/774

 Receive packaged waste from Building 771/774 and prepare for final transportation and disposal

40 WASTE ESTIMATES

4 + Waste Volumes

Appendix D of this document contains waste volume projections for FY99 and FY00 for the sets currently scheduled for D&D during this time frame. These sets are listed in Appendix C. The basis for waste volume projections is described in Appendix A. These estimates will be updated from time-to-time and issued as a page change to holders of the waste management plan.

Estimates for TRU/TRM waste, LL/LLM waste, and PU&D items are derived from data generated from detailed walkdowns of each of the B771/774 D&D sets Walkdowns resulted in quantities for each of the following equipment categories

- electrical conduit, components and electrical cabinets
- external piping and components integral to piping systems
- Internal glovebox equipment, piping, racks, and debris
- external equipment, furniture and debris
- gloveboxes and associated exhaust ducting
- tanks and Raschig rings, if present
- containment structures for contamination control during size reduction

Assumptions were made as to the number of pieces that would result from size reduction of each of these units. Estimated piece size was based on a weight of approximately 50 pounds or, where weight was not the limiting factor, the maximum size that could be bagged out of a glovebox or would fit into the preferred approved waste container.

Each piece was then assigned an estimated volume and from these data a total volume by waste category was calculated for each set. Total volumes for each of the above categories were divided into TRU/TRM, LLW, LLM, and free releasable waste based on process knowledge and engineering judgement.

Waste volume for spent Supplied Breathing Air (SBA) suits was estimated separately based upon B779 D&D experience. Volume of secondary waste other than SBA suits is estimated to be sufficiently low such that it can be accommodated in the void spaces of the appropriate waste containers. Volume of TSCA waste by set was estimated separately and is based largely upon the number of PCB containing ballasts from fluorescent light fixtures.

Almost all floor tiles will be Asbestos-Containing Material (ACM), possibly friable In estimating the volumes, it is assumed it will all be radiological and friable. These are packaged for disposal at Nevada Test Site (NTS)

Volume estimates for low level mixed waste are based upon low-level items cocontaminated with lead. These are largely limited to lead lined gloves, leaded windows from gloveboxes and lead lined gloveboxes placed in the Contaminated Area (CA) but not placed into service. For Building 771/774 these are confined to equipment sets

4.2 Time-Phased Waste Generation Rates

Time-phased waste generation rates are listed in Appendix D

4 3 Waste Container Estimates

Waste container estimates are documented in Appendix E for the sets scheduled for D&D in FY99 and FY00 Standard Waste Boxes and full-size LLW crate requirements are derived from waste volume data in Appendix D divided by the following estimated volumes for each listed container type

TRU/TRM Standard Waste Box	1 90 m ³
TRU/TRM Drum	0 19 m ³
LLW Full Crate	3 17 m ³
LLW Half-Crate	1 58 m³
LLW Drum	0 21 m ³

50 WASTE GENERATION, MANAGEMENT, AND DISPOSITION

5 1 General

This section describes the types and volumes of waste that are expected to be generated during D&D of the Building 771/774 Cluster Estimates are based on engineering walkdowns for each set. These data, which include metrics such as feet of overhead piping, square feet of glovebox, number of electrical control panels, etc., were converted into waste volumes in accordance with standard estimating conventions developed by the Closure Planning Team. These waste volumes were segregated into categories, i.e., TRU/TRM, LLW, LLM, hazardous, TSCA, and sanitary waste, based largely on the input of subject matter experts and the operational history of the set and its equipment items. Unrestricted release of uncontaminated equipment is based upon radiological surveys and the free release limits defined in the RFETS Radiological Control Manual (Ref. 4) and the B771/774 Economic Disposition Plan (Ref. 5). Types and approximate locations of wastes are found in the B771/774 Reconnaissance Level Characterization Report (Ref. 6).

Waste characterization data for the waste streams expected during B771/774 D&D are contained in the Site D&D WSRIC book and the building-specific WSRIC book. The WSRIC is a reference for obtaining waste characterization. New Waste Generation Instructions (WGIs) will be created for any new waste streams resulting from D&D activities.

5.2 Transuranic (TRU) and Transuranic-Mixed (TRM) Waste

TRU waste is defined as radioactive waste contaminated with alpha-emitting TRU radionuclides having half lives greater than 20 years and concentrations ≥100 nCi/gram of alpha emitting transuranic nuclides at the time of assay

TRM waste is a waste that meets the radionuclide concentration levels required for TRU waste and also meets the requirements of a hazardous waste, i.e., a characteristic or listed waste per 40 CFR 261 or 6 CCR 1007-3, Section 261, Subpart B TRM estimates



are based primarily on the volume of lead shielded (hazardous) glovebox walls and tanks, lead-lined glovebox gloves and leaded glovebox windows

Closure of Building 771/774 will generate TRU and TRM waste. This includes equipment and debris internal to gloveboxes, gloveboxes and tanks, process piping, flanges and valves, glovebox exhaust ducting, exhaust plenum and filter media, and any temporary structures such as soft sided containments (SSC), permacons, glovebags, sleeves and supplied air suits

TRU and TRM waste is generated and packaged in compliance with Waste Generating Instructions, which assure compliance with higher level policies, procedures, and requirements

53 Low-Level (LLW) and Low-Level Mixed (LLM) Waste

Low level waste is defined as radioactive waste that is not classified as high level waste, TRU waste, spent nuclear fuel, or a by product material as identified in DOE Order 5280 2A, Radioactive Waste Management (Ref. 7). It is waste that contains <100 nCi/gram of alpha emitting transuranic nuclides or is contaminated with uranium.

LLM (RCRA) waste is waste which meets the radionuclide concentration levels required for LLW and also meets the requirements of a RCRA hazardous waste, i.e., a characteristic or listed waste per 40 CFR 261 or 6 CCR 1007-3, Section 261 Estimates for LLM are based primarily on the volume of lead shielded (hazardous) glovebox walls, lead-lined glovebox gloves and leaded glovebox windows from gloveboxes that were installed in a Contaminated Area but never put into service

Closure of Building 771/774 will generate LLW and LLM waste This includes unattached external equipment and debris, non-process piping, valves and flanges, electrical conduit and control/breaker panels, external structural supports, structural and non-structural walls, and ceilings

It is possible that selected items of low level equipment may be decontaminated and free released to the public in accordance with the procedure Radioactive Material Transfer and Unrestricted Release of Property and Waste (Ref. 8)

Low level waste will be packaged in 55 gallon drums, crates or cargo containers in accordance with the Waste Generating Instructions and disposed of primarily at the Nevada Test Site or at commercial disposal sites such as Envirocare

Waste which meets the radionuclide concentration levels required for LLW and also meets the requirements of a TSCA waste will be classified as low-level TSCA (LLT) waste. For Building 771/774 this is largely confined to low level waste co-contaminated with PCB oils. The known volume B771/774 waste meeting these criteria include approximately 10,000 gallons of PCB-contaminated oils stored in Building 774.

5 4 Regulated – Non Radioactive Waste

A waste is regulated waste when it meets the criteria of hazardous as defined in 40 CFR 261 or 6 CCR 1007-3, Colorado Hazardous Waste Regulations. This can be described as any solid waste or waste-like material that exhibits any one or a combination of the hazardous characteristics of corrosivity, ignitability, reactivity or toxicity or that is

specifically listed as a hazardous waste in these regulations. Any PCB or asbestos waste is also a regulated waste under the Toxic Substances Control Act (TSCA)

55 Liquids

Most liquid wastes to be generated from closure of Building 771/774 are liquids held-up in existing piping. This includes liquids in an estimated 14,000 linear feet of process piping in 38 pipe systems in the building. Most of these liquids will be put in bottles then packaged into drums for transfer to liquid waste processing in Building 374 or Building 774. Included in this category are waste chemicals associated with closure activities.

56 Other

Salvage, PU&D items, non-contaminated metal and other recyclable materials Excluded from this plan is the estimated 286,000 CF of building demolition debris

60 WASTE CHARACTERIZATION

All waste generated to support the Building 771/774 Closure mission is characterized by the waste generator, with support from the Environmental Compliance Team (ECT) Waste characterization will be performed to determine the physical nature, hazardous constituents contained in, and the regulatory and/or radiological classification of the waste (Appendix B) The characterization procedures to be used will conform to those required to satisfy the Site's waste management program and the Waste Acceptance Criteria (WAC) of the applicable disposal site

6 1 Waste Characterization Methodology

The responsible Building 771/774 waste generator initiates the waste characterization effort by notifying the ECT of a proposed waste generating activity. The generator provides information to the ECT on the proposed activity that includes the building location, process knowledge, equipment or material to be removed, removal/demolition procedures to be used, and a time-schedule of activities. The ECT researches the waste characterization of the activity first by researching the Waste Stream & Residue Identification and Characterization (WSRIC) documentation applicable to the building Two WSRIC books are applicable to the closure mission of Building 771/774. The Building 771/774 WSRIC (Ref. 9) contains characterization of wastes generated from Building 771/774 support processes (radiation monitoring, cooling water system, analytical labs, filter plenum systems, tank maintenance and vacuum systems). Also, the glovebox clean-up, general building waste, and maintenance processes are identified in this WSRIC. The Decontamination & Decommissioning WSRIC (Ref. 10) identifies the waste streams that are generated from decontamination and decommissioning activities.

The WSRIC Characterization and Re-verification Procedure (Ref. 11) is used to modify WSRIC documents. These modifications include adding waste streams, and recharacterization and re-verification of waste streams. The ECT performs annual reverification of WSRIC processes to determine their applicability to the Building 771/774 closure mission. Only proposed waste generating activities that are deemed, or reasonably expected, to recur over time shall be added to the WSRIC documents.

If the proposed waste generating activity is deemed to be unique and not reasonably expected to recur, then a Non-Routine Waste Origination Log (NRWOL) (Ref. 12) is initiated by the ECT. The NRWOL procedure instructs the originator to identify key characteristics of the proposed waste. These key characteristics include the radiological and regulatory conditions of the waste. The radiological waste categories will include transuranic and low-level wastes. Wastes shall be characterized for regulatory applicability, including hazardous wastes under RCRA and toxic wastes under TSCA. Mixtures of radiological and regulated wastes will also be identified. This information is used to certify on the NRWOL that the appropriate Waste Acceptance Criteria requirements are met for the applicable disposal facility.

The ECT coordinates the physical characterization methods necessary to develop WSRIC and NRWOL documentation. The RFETS Analytical Projects Office (a k a "Sample Team") is summoned by the ECT to perform laboratory analyses, as needed Process knowledge based on interviews with the ECT subject-matter expert on the associated waste stream is also used to characterize waste streams

6.2 Waste Generating Instruction (WGI)

The completed characterization of the waste from a proposed activity is used by WGS in developing the WGI. The WGI procedure (Ref. 13) instructs the WGS to write a detailed document providing necessary instructions for characterizing, documenting, and packaging waste in a compliant manner. The WGI is specific to a project or activity and includes both the quantity and type of waste packages, labeling requirements, packaging and configuration requirements, and the required documentation to allow subsequent final disposal. The ECT provides characterization information to the WGS group to use for developing WGIs. The D&D WT maintains all applicable WGIs. The ECT maintains the subject-matter-expertise personnel for waste characterization in Building 771/774.

6 3 Waste Characterization Records

All waste characterization data shall be maintained by the RFETS Waste Systems organization. All characterization shall be documented on the associated WGI. The waste characterization information is documented on the Waste/Residue Traveler associated with the containerized waste. RFETS Waste Systems maintains all NRWOL records once they have been satisfactorily completed.

7 WASTE PACKAGING

7_1 Waste Packaging

Waste generated in Building 771/774 is packaged in accordance with established RFETS procedures. The procedures reflect the requirements associated with DOE, Department of Transportation (DOT), Site operating permits, and the waste acceptance criteria of the ultimate waste disposal facility.

Packaging waste into containers is performed by the qualified waste generator(s) The D&D WT supports waste generators by setting up containers, maintaining key custodian responsibility of in-process containers, and closing-up and shipping the containers. New containers are identified and tracked by the D&D WT per the WEMS procedure on controls for updating WEMS (Ref. 14). The WGI is the primary guidance document for waste generators to use regarding packaging & labeling of waste.



The Site waste packaging procedures most applicable to Building 771/774 include, Solid Radioactive Waste Packaging (Ref 15) and Non-Radioactive Waste Packaging (Ref 16) The WGI also includes inspection criteria for new containers, container set-up, collection procedures, and closure of the container

7.2 Waste Container/Packaging Inspection

The D&D WT provides a trained, in-process waste inspector to assure that waste packaging specifications and requirement are consistent with the WGI and other applicable Site requirements. Waste inspection is performed as specified in the Site procedure on In-Process Waste Inspection (Ref. 17). The waste inspector shall use the Non-Conformance Report document as the primary tool for controlling the quality of waste packages. The waste inspector is certified to an RFETS qualification process. Waste inspectors are trained to the same qualifications as a waste generator, as well as be required to meet established RFETS criteria for waste inspectors.

The Waste Systems Organization Customer Service Representative (CSR) performs an inspection of waste packages to be transferred to the waste management organization. Once the CSR has approved the waste packages, ownership of the containers is transferred to the Site's Waste Operations organization. The RFETS Waste Operations Organization performs the final preparations and all surveys required to certify waste for off-site disposal.

73 Non-Conformance Packages

The waste generator is responsible for correcting packaged waste containers that are not in compliance with waste packaging requirements stated in the WGI. Corrective actions shall be performed in accordance with the procedure on Control of Waste Non-Conformances (Ref. 18)

74 Training Requirements

The Building 771/774 Training coordinator utilizes the Site's Training, Scheduling and Records (TSR) database to document employee training history. Each employee is assigned a training profile, using the Health & Safety Practices (HSP) training matrix. The HSP training matrix matches required training courses to job classifications of employees in Building 771/774. Training applicable to waste management included in the HSP training matrix are

- 40-Hour Hazardous Waste Operations
- DOT Awareness
- RCRA Compliance
- RCRA Tank

- RCRA Waste Management
- RCRA Custodian
- Waste Generator Qualification

Specially required training can be added to the employee's training matrix, as deemed necessary by the employee's manager or supervisor

The Training coordinator also maintains the Building 771/774 List Of Qualified Individuals (LOQI) The LOQI identifies all Building 771/774 employees qualified to perform certain tasks necessary to operate the facility in a safe and compliant manner Waste management tasks identified in the Building 771/774 LOQI include, "Waste Generator – All Areas" and "RCRA Waste Management Qualification"

80 WASTE STAGING / INTERIM STORAGE

8 1 Interim Waste Storage

The D&D WT maintains general management authority of waste containers in the building. The D&D WT manages new, in-process, and filled waste containers awaiting shipment. The D&D WT tracks waste container movement within the building on WEMS per the procedure on Controls for Updating Waste Package Information in WEMS (Ref. 14). Interim storage of radioactive waste in the building conforms to the applicable Administrative Control Requirements (ACRs) in the current Building 771/774. Authorization Basis document. Continued adherence to ACRs affected by intra-building waste container movement is enforced utilizing Operations Order 162 (Ref. 19).

The D&D WT tracks containers of Building 771 Closure Project waste on the WEMS system. The D&D WT acts as key-custodian for in-process waste containers, with the Building 771/774 CCA having access to the key-box for any emergency and off-shift occurrences. Movement of containers within the building shall adhere to the procedure on Transferring Category III and IV Material (Ref. 20). Interim storage of transuranic waste adheres to the procedure on Nuclear Materials Safety Limits (NMSLs) and Criticality Safety Operating Limits (CSOLs) Surveillance (Ref. 21).

The D&D WT and ECT assures that process waste will be stored in compliance with the RFETS RCRA Permit (Ref 22) Remediation waste storage shall conform to the ARARs specified in Appendix F. Inspections of RCRA satellite accumulation areas and 90-day areas used for process waste are performed as specified in 6 CCR 1007-3, Part 262 34 Permitted waste storage areas shall be inspected as required by the RCRA permit (Ref 22). Inspections of mixed-residue storage tanks applicable to Consent Order No. 93-04-23-01 are performed in accordance with the Mixed Residue Tank Plan. Inspections performed on CERCLA storage areas will be documented on log sheets (Ref. Appendix I) maintained by the ECT. The inspection log book and archives of past inspections are also maintained by the ECT.

8 2 Waste Staging & Shipping

Temporary staging of radioactive waste for shipment conforms to the applicable Administrative Control Requirements (ACRs) in the current Building 771/774 Authorization Basis document. Shipment of radioactive wastes is performed as specified in the procedure on Transferring Category III and IV Material (Ref. 20). Waste acceptance re-verification by CSR is obtained before waste containers are shipped from Building 771/774. The D&D WT coordinates with the CSR on re-verification, and schedule RFETS Trucking to ship waste to Site waste storage facilities.

The Building 771/774 Operations Order 192 (Ref 23) is implemented when shipping TRU or TRU-mixed wastes from any of the Building 771/774 docks. Shipment of transuranic wastes shall also adhere to the procedure on NMSL/CSOL Surveillance (Ref 21). The D&D WT performs the radioactive contamination surveys (gamma/neutron, alpha swipes) and initiate the Nuclear Material and Drum Transfer Report (NMDTR) with the Building 771/774 Nuclear Material Control specialist.

90 STORAGE, TRANSPORTATION, AND FINAL DISPOSITION

Transportation and final disposition of wastes generated by the Building 771/774 Closure Project is the responsibility of the RFETS Waste Operations group. The Building 771/774 Closure Team interfaces with the Customer Service Representative to coordinate shipments of waste from the building

The following are the identified final waste disposal areas for Building 771/774 Closure Project waste

- low-level waste to occur at Nevada Test Site (NTS)
- low-level mixed waste at Hanford and commercial facilities
- TRU/TRU-mixed at the Waste Isolation Pilot Plant (WIPP)
- hazardous and TSCA waste at commercial facilities
- sanitary waste (clean debris) at local commercial facility



REFERENCES

- 1 Building 771/774 Decommissioning Operations Plan, approved January 11, 1999
- 2 Final Rocky Flats Clean-up Agreement (RFCA), signed July 19, 1996
- 3-Settlement Agreement and Compliance Order on Consent No 93-04-23-01
- 4 RFETS Radiological Control Manual (Site RCM) Rev 2, June 1, 1996
- 5 Building 771/774 Economic Disposition Plan
- 6 B771/774 Reconnaissance Level Characterization Report, Rev 2, B771/774 Closure Support Team, 8/2/98
- 7 Radioactive Waste Management, DOE Order 5280 2A
- 8 Radioactive Material Transfer & Unrestricted Release of Property and Wastes
- 9 Building 771/774 WSRIC, PADC-93-01562 (6 A)
- 10 Decontamination & Decommissioning WSRIC, PADC-97-00928
- 11 WSRIC Characterization and Re-verification Procedure, 4-H19-WSRIC-001
- 12 Non Routine Waste Origination Log Procedure, 1-I34-WO1103-NRWOL
- 13 Waste Generation Instruction, 1-PRO-079-WGI-001
- 14 Controls for Updating Waste Package Information in WEMS, 1-PRO-Q11-WO-1221
- 15 Solid Radioactive Waste Packaging, WO-1100
- 16 Non-Radioactive Waste Packaging, 1-C88-WP1027-NONRAD
- 17 In-Process Waste Inspection, 4-H62-WI-4011
- 18 Control of Waste Non-Conformances, 2-U76-WC-4030
- 19 Building 771/774 Work Control Process, Building 771/774 Operations Order 162
- 20 Transferring Category III and IV Material, 1-PRO-015-NMT-003
- 21 Nuclear Material Safety Limits and Criticality Safety Operating Limits Surveillance, 4-B19-COOP-03 12
- 22 RFETS Resource Conservation and Recovery Act (RCRA) Part B Operating Permit, CO-97-05-30-01
- 23 Enhanced Controls for Shipping from Building 771/774 Docks, Building 771/774 Operations Order 192

APPENDIX A

Basis of Waste Projection Estimates

Assumptions

For the purpose of establishing a baseline waste estimate, waste containers are assumed to be crates for low-level waste, Standard Waste Boxes for TRU waste, and drums. Only container volume and maximum container weight limits are considered. Offier limits, such as fissile material mass and wattage limits, are not considered. Alternative packages, such as roll-offs or Ten-Drum-Overpacks, are also not considered in this estimate but can be readily estimated from total volume estimates for each waste category. While the Reconnaissance Level Characterization Report has identified potentially regulated RCRA constituents, these constituents are generally present only in trace amounts. For the baseline estimates contained in this plan, only the presence of lead shielding was assumed to lead to the designation of a piece as mixed waste.

Methodology

The scope of D&D for each set is documented in standardized walk-down sheets. These sheets identify twenty-one distinct waste units that will result from D&D activities. They include such metrics as a linear foot of pipe or conduit, a glovebox glove, an electrical panel, or a piece of a tank or glovebox cut to fit its waste container. These units, in turn, are applied to six different equipment-types that can be generally divided into low level and TRU contaminated items. Electrical and other equipment external to gloveboxes and tanks is considered low level waste. Gloveboxes, tanks, and their internals are considered TRU waste. The length and density of piping in the facility presented a problem in obtaining accurate estimates. Based on discussions within the planning group and observations during the walkdowns, it was established that piping is approximately 30% TRU and 70% low-level waste in the Contaminated Areas (CA)

A standard waste unit volume and weight were established for each of the waste units. The estimates were based on calculated weights and volumes for each waste unit, modified by estimator-experience to allow for packing inefficiencies, irregular shapes, and minor items not itemized in the walk downs. A B771/774 representative also attended the B776 waste estimating workshop and incorporated input from that source. Total waste projections for each set were then estimated by multiplying the waste unit standard by the number of units observed in each set. The total waste estimate was then divided by the container capacity and rounded up to provide an integer number of containers. The numbers of containers estimated this way for several sets were checked against an experienced individual's judgement. The standard estimates were then applied to each set.

Waste estimates contained in this plan will be used for all long range D&D project planning. Waste estimates for each set will be refined during the detailed work planning by the assigned D&D team. At that time, additional characterization will be identified if needed, waste projections will be refined, and minor streams identified.

1 WASTE ITER	M DESC	1 WASTE ITEM DESCRIPTION Criticality drain liquid	ı lıquıd					`	
APPROXIMATE VOLUME OBSERVED/DESCRIBE	LUME	RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER	CENERATED (YES OR NO)	#IBM	IDC#	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM#
		Unknown – need	٤	2	د	۵.	2	٤	<i>د</i>
DEBC	POR CHIDANCE	ASBESTOS GUIDANCE	DANCE	SAMPLING REQUIRED	JIRED		OTHER WA	OTHER WASTE GUIDANCE	
None None		None		Sample criticality drain oils, all phases, to determine actinide levels and whether or not the solution is hazardous under RCRA		n not dispo aractenzec	ose until analytical d	Can not dispose until analytical data is obtained, waste is characterized, and appropriate waste guidance is issued	8 D

2 WASTE ITEM DES	2 WASTE ITEM DESCRIPTION. Oils/Unknown suspected of		oils, water, other liquids					
APPROXIMATE VOLUME OBSERVED/DESCRIBE	RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER TYPE	LINE GENERATED (YES OR NO)	# MGI	# DC	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM#
	Unknown – need analytical data	c	6		٤	ن	٠	~
PCB GUIDANCE	SE ASBESTOS GUIDANCE	IDANCE	SAMPLING REQUIRED			OTHER WA	OTHER WASTE GUIDANCE	
None	None	9 8 8 9 ¥ #	Determine volume of oils contained inside equipment Sample oils, all phases, to determine actinide levels and whether or not the solution is hazardous under RCRA	ρω	aractenzec termine vo	Can not disposition until analytical data is obtained charactenzed, and appropriate waste guidance is i determine volume where not visible for disposition	Can not disposition until analytical data is obtained, waste is characterized, and appropriate waste guidance is issued, Also need to determine volume where not visible for disposition	d, Also need to



3 WASTE	TEM DE	SCRIPTION	1) Metal equipmer	it, parts, and pieces,	glovebox su	upports (legs), flu	sorescent light fixtures	WASTE ITEM DESCRIPTION 1) Metal equipment, parts, and pieces, glovebox supports (legs), fluorescent light fixtures, metal file cabinets and
other ce	ıbınets, , π	netal tool cabin	iets, 2) Posting F	Holders – mounted o	in room walk	s and on glovebo	other cabinets, , metal tool cabinets, 2) Posting Holders – mounted on room walls and on gloveboxes, plastic drums, 3) Alpha mets –	3) Alpha mets –
mounte	d on the o	utside of glove	boxes, 4) Non-PC	Ballast's 5) Inclu	ides incident	tal glass and plas	mounted on the outside of gloveboxes, 4) Non-PCB Ballast's 5) Includes incidental glass and plastic/rubber parts and pieces,	oleces,
RADIOLOGICAL	GICAL	CONTAINER	LINE	WGI#	DC#	IDC Description	RCRA Hazardous	WASTE STREAM #
CHARACTERIZATION	RIZATION	TYPE	GENERATED			•	Waste	
METHOD	00		(YES OR NO)				Characterization	
SCO-1		Half or full	No	WGI9907711261A	5001/480	Light metal	Non-Hazardous	D&D-3-11
		crates			5001/337	Plastics	_	D&D-3-8
					5001/480	Ballasts		D&D-3-73
					5001/440	Glass		D&D-3-19
	PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	IIDANCE
None	er.	None		None		-drain oils and	-drain oils and grease, if any, from any equipment	quipment
						-eduipment mr	 equipment must be striped of capacitors and/or circuit boards, 	and/or circuit boards,
						compressor or	compressor oil, plastic, freon, and any other non-incidental IDCs (if	her non-incidental IDCs (if
		-				any)		
						-Alpha mets m	-Alpha mets must be striped of circuit boards and sources (the	ards and sources (the
						sources can be	sources can be reused-see guidance below),	ow),
				•		-drums must b	-drums must be free of liquids	
						-remove light b	-remove light bulbs and ballasts from light fixtures	nt fixtures
						-check light ba	llasts and if clearly marked	-check light ballasts and if clearly marked "NO PCBs", then dispose in
						this package, i	this package, if not, assume PCB and see waste guidance below	e waste quidance below

4 WAST	TE ITEM DE	SCRIPTION (WASTE ITEM DESCRIPTION Circuit boards for Recycle	Recycle		:		•
RADIOL	RADIOLOGICAL	CONTAINER	LINE	# I9M	WFC#	WFC	RCRA Hazardous	WASTE STREAM #
CHAKACI	CHAKACIEKIZATION	- - -	(YES OR NO)			Description	waste Characterization	
Non-radioactive	tive	1 bag	No	Not Applicable	1480	Circuit boards for recycle	Non-Hazardous	D&D-2-15
	PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	IDANCE
Ž	None	None		None		RCT Survey pure offsite release ev 54, etc) Put in Contact Leslie L's survey fails for of Characterization	RCT Survey pursuant to Radiological Engineer Guidance PWRE offsite release evaluation Number each board (example 1 of 54, 54, etc.) Put in bag, write PRL number and survey results on bag, Contact Leslie Langlois for final packaging and shipping Note If survey fails for offsite release, obtain new guidance from Waste Characterization	RCT Survey pursuant to Radiological Engineer Guidance PWRE offsite release evaluation. Number each board (example 1 of 54, 2 of 54, etc.) Put in bag, write PRL number and survey results on bag, Contact Leslie Langlois for final packaging and shipping. Note if survey fails for offsite release, obtain new guidance from Waste Characterization.



				T
	WASTE STREAM#	771-29-23A	IDANCE	*RCT Survey pursuant to Radiological Engineer Guidance PWRE offsite release evaluation Number each capacitor (example 1 of 54, 2 of 54, etc.) Put in bag, write PRL number and survey results on bag, Contact Leslie Langlois for final packaging and shipping Note If survey fails for offsite release, obtain new guidance from Waste Characterization
ipment	RCRA Hazardous Waste Characterization	Non-Hazardous	OTHER WASTE GUIDANCE	*RCT Survey pursuant to Radiological Engineer Guidance PWRE offsite release evaluation. Number each capacitor (example 1 of 5.2 of 54, etc.). Put in bag, write PRL number and survey results on bag, Contact Leslie Langlois for final packaging and shipping. Note if survey fails for offsite release, obtain new guidance from Waste Characterization.
contaminated ballasts from the electronic equipment	WFC Description	Ballast and Capacitors, PCB		*RCT Survey pur offsite release ev 2 of 54, etc.) Pu bag, Contact Les If survey fails for Characterization
allasts from th	WFC#	1973	SAMPLING REQUIRED	
contaminated b	#IBM	GI9807710861A	SAMPLIN	None
WASTE ITEM DESCRIPTION Capacitors and PCB	LINE GENERATED (YES OR NO)	Θ Θ	ASBESTOS GUIDANCE	None
SCRIPTION C	CONTAINER TYPE	*Place in bag for later packaging	PCB GUIDANCE	DRS ONLY Intaminated S ONLY If not no PCBs", then ntaminated
WASTE ITEM DE	RADIOLOGICAL CHARACTERIZATION METHOD	Non-Radioactive	PCB GU	FOR CAPACITORS ONLY Assume PCB contaminated FOR BALLASTS ONLY If not clearly marked "no PCBs", then assume PCB contaminated
2	_ A	Non		

WASTE STREAM #	D&D-3-12	DANCE	Oil, grease, rubber boots, any other plastics or rubber (except for power cords) have been removed from both units as applicable. In order to fit into drum, these units will have to be size reduced. Use enough Abzorbit to absorb any residual oils or grease. Oil dry may be used to absorb quantities of oil and grease.	NOTE Look inside each of the three tool boxes to confirm empty, or containing only tools. Can not contain an evel with liquid site, lead tape, or anything not normally considered a 480 metal.
RADIOLOGICAL CONTAINER LINE WGI # IDC Description RCRA Hazardous WASTE ST HARACTERIZATION TYPE GENERATED (YES OR NO)	Non-Hazardous	OTHER WASTE GUIDANCE	Oil, grease, rubber boots, any other plastics or rubber (except for power cords) have been removed from both units as applicable. In order to fit into drum, these units will have to be size reduced. Use enough Abzorbit to absorb any residual oils or grease. Oil dry may used to absorb quantities of oil and grease.	NOTE Look inside each of the three tool boxes to confirm empty, containing only tools Can not contain affectel with liquid site, lead tape, or anything not normally considered a 480 metal
IDC Description	Light Metal		Oil, grease, rul power cords) h order to fit into enough Abzort used to absorb	NOTE Look ir containing only tape, or anythir
#DC#	480	SAMPLING REQUIRED		
# MGI #	Gi977710068D	SAMPLING	None	
LINE GENERATED (YES OR NO)		ASBESTOS GUIDANCE		
CONTAINER	DRUM		None	
RADIOLOGICAL CHARACTERIZATION METHOD	Assume TRU	PCB GUIDANCE	None	



7 W	WASTE ITEM DESC that have been emptied,	ESCRIPTIO	N Rubber boots and	any other plastics or ru	bber removed fro	om hydraulic press or	other equipment Also inc	WASTE ITEM DESCRIPTION Rubber boots and any other plastics or rubber removed from hydraulic press or other equipment. Also include any small plastic bottles that have been emptied,
RAD CHARA	RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER TYPE	CENERATED (YES OR NO)	#RGI#	#DC#	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM #
Assume TRU	TRU	DRUM	Yes	GI977710065E	337	Line generated plastic	Non-Hazardous	D&D-3-7
	PCB GUIDANCE	NCE	ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	IIDANCE
	None	None	Ð	None		Wipe off any not be used to confirm that the discard with the	Wipe off any residual grease and oils using KimWipes or equivalue enough Abzorbit to absorb any residual oils or grease. Vis confirm that the disc inside the glass pot in GB 862 is plastic to discard with this waste stream.	Wipe off any residual grease and oils using KimWipes or equivalent, Use enough Abzorbit to absorb any residual oils or grease Visually confirm that the disc inside the glass pot in GB 862 is plastic to discard with this waste stream

996	WASTE STREAM #	D&D-3-54	DANCE	ual oils or grease
ase from grease gun ın GB	RCRA Hazardous Waste Characterization	Non-Hazardous	OTHER WASTE GUIDANCE	Jse enough Abzorbit to absorb any residual oils or grease
s and oil-dried grea	IDC Description	Line generated wet combustibles		Use enough Al
uding oily KimWipe	IDC#	N 336 T	SAMPLING REQUIRED	
combustibles inclu	WGI#	31977710064D	SAMPLIN	None
TRU WASTE wet C	LINE GENERATED (YES OR NO)	Yes GI97	ASBESTOS GUIDANCE	
RIPTION	CONTAINER TYPE	M	ASE	None
WASTE ITEM DESCRIPTION TRU WASTE Wet Combustibles including oily KimWipes and oil-dried grease from grease gun in GB866	RADIOLOGICAL COI CHARACTERIZATION METHOD	Assume TRU DRUM	PCB GUIDANCE	None
∞	CHA	Assu		

6	WASTE ITEM D	ESCRIPTION	LOW LEVEL	9 WASTE ITEM DESCRIPTION LOW LEVEL WASTE Wet Combustibles including oily/greasy KimWipes	ustibles including	oily/greasy KimWipe	S	
CH	RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER TYPE	LINE GENERATED (YES OR NO)	#IBM	#DC#	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM #
Low	Low Level	DRUM	NO N	GI977710053E	336	Non-Line generated wet combustibles	Non-Hazardous	D&D-3-55
	PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	JIDANCE
	None	None		None		Use enough At	Use enough Abzorbit to absorb any residual oils or grease	fual oils or grease



STE ITEM D	ESCRIPTIC	10 WASTE ITEM DESCRIPTION. Glovebox Non-Leaded Glass Windows	eaded Glass Wind	ows			-	
RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER TYPE	R LINE GENERATED (YES OR NO)	#IBM	#DC#	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM#	
	DRUM	Yes	GI997711590A	440	Line generated glassware	Non-Hazardous	D&D-3-18	
PCB GUIDANCE	NCE	ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	JIDANCE	$\overline{}$
	None	91	None		Remove contents	ents		

								_	
s, etc	WASTE STREAM #	D&D-4-20	DANCE	Satellite Unite Number	-Strip lead shielding from its glovebox location. Limited to a total of 24	vented bag to allow higher grams – see Waste Characterization Group for further guidance)	Must be moved to and managed in a RCRA storage unit by the end of	sement based on available	-
d shielding, Lead Brick	RCRA Hazardous Waste	Hazardous	OTHER WASTE GUIDANCE	-Hazardous Waste – must be managed in Satellite Unite Number 2375 in Room 164	-Strip lead shielding from its glovebox location. Limited to a total of	allow higher grams – see W tance)	d to and managed in a RCF	cach shint to be officed for the permitted sociage in Room 172 of 161A. Contact Leslie Langlois for final drum placement based on available	-
vrapped with lea	IDC Description	Line generated lead		-Hazardous Waste 2375 in Room 164	-Strip lead shie	vented bag to allow for further guidance)	Must be move	Contact Leslie	space
lass bottles – v	IDC#	321	SAMPLING REQUIRED						
eldıng, Small gl	#IDM	GI977710059C	SAMPLII	None					
Glovebox Lead Sh	LINE GENERATED		ASBESTOS GUIDANCE						
SCRIPTION	CONTAINER TYPE	DRUM	-	None					
11 WASTE ITEM DESCRIPTION Glovebox Lead Shielding, Small glass bottles - wrapped with lead shielding, Lead Bricks, etc	RADIOLOGICAL CHARACTERIZATION METHOD	Assume TRU	PCB GUIDANCE	None					
			J						

12 WASTE ITEM DESCRIPTION. Glovebox HEPA inlet	ESCRIPTION	· Glovebox HEPA II	niet and exhaust filters	ilters			
RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER TYPE	LINE GENERATED (YES OR NO)	#BM	# DC	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM#
Assume TRU	Drum	Yes	GI9707710226B	335	Non-acid contaminated filters	Non-Hazardous	771-35-36
PCB GUIDANCE	,	ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	JIDANCE
None	None		None		None		



CONTAINER LINE WGI # IDC # IDC # IDC				
CE GUIDANCE ASBESTOS GUIDANCE None None None CE GENERATED SEAMPLING REQUIRED None None		IDC Description	RCRA Hazardous	WASTE STREAM #
Drum Yes GI9707710061B 339			Waste Characterization	
B GUIDANCE ASBESTOS GUIDANCE SAMPLING REQUIRED None		Line generated,	Hazardous	771-35-35
B GUIDANCE ASBESTOS GUIDANCE SAMPLING REQUIRED None	- Fe	readed		-
B GUIDANCE ASBESTOS GUIDANCE SAMPLING REQUIRED None None	Ö	Glovebox gloves		
None			OTHER WASTE GUIDANCE	JIDANCE
		Must be moved	to and managed in a RCF	Must be moved to and managed in a RCRA storage unit by the end of
		each shift Use	Unit //1 1 permitted stora	each shift Use Unit //1 1 permitted storage in Koom 1/2 or 181A
		Contact Leslie	anglois for final drum plac	Contact Leslie Langlois for final drum placement based on available
		space		

14 WASTE ITEM DESCRIPTION. Glovebox Leaded Glass Windows	ESCRIPTION.	Glovebox Leaded	d Glass Windows				
RADIOLOGICAL	CONTAINER	LINE	#I9M	#DC#	IDC Description	RCRA Hazardous	WASTE STREAM #
CHARACTERIZATION METHOD	TYPE	GENERATED (YES OR NO)				Waste Characterization	
Assume TRU/Mixed	Drum	Yes	G1997711591A	444	Line-generated	Hazardous	D&D-4-18
					from glovebox		
	-		-		windows		
PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	IDANCE
None	None		None		Must be move	d to and managed in a RCI	Must be moved to and managed in a RCRA storage unit by the end of
****					each shift Us	e Unit 771 1 permitted stor.	each shift Use Unit 771 1 permitted storage in Room 172 or 181A.
					Contact Leslie	Langlois for final drum play	Contact Leslie Langlois for final drum placement based on available
					space		

15 WASTE ITEM DESCRIPTION Glovebox Plexiglas Windows	ESCRIPTION (Glovebox Plexigla	as Windows				
RADIOLOGICAL	CONTAINER	LINE	#I9M	IDC#	IDC Description	RCRA Hazardous	WASTE STREAM #
CHARACTERIZATION METHOD	TYPE	GENERATED (YES OR NO)				Waste Characterization	
Assume TRU	Drum	Yes	Gl997711589A	302	Line-generated Plexiglas from	Non-Hazardous	771-35-58
					glovebox windows		
PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	JIDANCE
None	None		None		Use vented ba	Jse vented bags to maximize the drum gram loading, see Waste Characterization Group for a variance from vented bags if so designed to the control of the con	Use vented bags to maximize the drum fram loading, see Waste Characterization Group for a vanance from vented bags if so desired
					or it you trave questions	dnesilolis	



16 WASTE ITEM DESCRIPTION Cement generated fr	SCRIPTION	Cement generate	d from Glovebox Supports	Supports			
RADIOLOGICAL CHARACTERIZATION METHOD	CONTAINER TYPE	LINE GENERATED (YES OR NO)	WGI#	IDC#	IDC Description	RCRA Hazardous Waste Characterization	WASTE STREAM#
Low Level Waste	Drums		GI9707710227A	374	Cement/ construction rubble	Non-Hazardous	Unknown
PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	IDANCE
None	None		No		Do not generate been requested	e this waste Waiting for a 1	Do not generate this waste Waiting for a new WGI version B – has been requested

		1	,	
	WASTE STREAM #	D&D-2-15	DANCE	RCT Survey pursuant to Radiological Engineer Guidance PWRE offsite release evaluation. Number each board (example 1 of 54, 2 of 54, etc.) Put in bag, write PRL number and survey results on bag, Contact Leslie Langlois for final packaging and shipping. Note If survey fails for offsite release, obtain new guidance from Waste Characterization.
	RCRA Hazardous Waste Characterization	Non-Hazardous	OTHER WASTE GUIDANCE	RCT Survey pursuant to Radiological Engineer Guidance PWRE offsite release evaluation Number each board (example 1 of 54, 154, etc.) Put in bag, write PRL number and survey results on bag, Contact Leslie Langlois for final packaging and shipping Note If survey fails for offsite release, obtain new guidance from Waste Characterization
ıt	WFC Description	Circuit boards for recycle		RCT Survey purs offsite release ev 54, etc.) Put in Contact Leslie L. survey fails for o Characterization
onic equipmen	WFC#	1480	SAMPLING REQUIRED	
ved from electr	#IOM	Not Applicable	SAMPLII	None
Sircuit Boards remo	LINE GENERATED (YES OR NO)	Š OZ	ASBESTOS GUIDANCE	
SCRIPTION C	CONTAINER TYPE	Use DOT strong-type container for recyclable material		None
17 WASTE ITEM DESCRIPTION Circuit Boards removed from electronic equipment	RADIOLOGICAL CHARACTERIZATION METHOD	Non-radioactive	PCB GUIDANCE	None

18 WASTE ITEM DESCRIPTION Freon Gas	SCRIPTION	Freon Gas					
RADIOLOGICAL	CONTAINER	LINE	#IDM	#DCI	IDC Description	RCRA Hazardous	WASTE STREAM #
CHARACIERIZATION METHOD	ITPE	(YES OR NO)				Waste Characterization	
Non-radioactive	Not Applicable	No	Not Applicable	N/A	N/A	Non-hazardous	A/N
PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	JIDANCE
None	None		None		A certified Frec	on handler from Maintenan	A certified Freon handler from Maintenance must remove Freon from
					refrigeration ec	refrigeration equipment for reuse. Make the appropriate	the appropriate
					arrangements	arrangements prior to equipment Dismantlement	Itlement

19 WASTE ITEM DESCRIPTION. Compressor Oil from Refrigeration Unit	SCRIPTION.	Compressor Oil f	rom Refrigeration	Unit			
RADIOLOGICAL	CONTAINER	LINE	WGI #	DC#	IDC Description	RCRA Hazardous	WASTE STREAM #
CHARACTERIZATION METHOD	TYPE	GENERATED (YES OR NO)				Waste Characterization	
Non-radioactive	Drum	╁╴	Not Applicable	529	Used Oil	Non-hazardous	D&D-3-22
PCB GUIDANCE		ASBESTOS GUIDANCE		SAMPLING REQUIRED		OTHER WASTE GUIDANCE	IDANCE
None	None		None		This is a seafe	This is a sealed unit, material not exposed within the CA Drain oil	d within the CA Drain oil
					into a 4-Liter b	ottle, then pour oil from bot	into a 4-Liter bottle, then pour oil from bottle into the oil drum stored in
	-				room 182 Co	intact Leslie Langlois to sup	room 182 Contact Leslie Langlois to supervise the off-loading of the
					oil into the dru	oil into the drum to ensure the right drum is selected	is selected

	**************************************	D&D-3-73	D&D-3-73	D&D-3-73 DANCE stree Contacting
Waste Waste	Waste Characterization	Waste Characterization Unknown	Waste Characterization Unknown OTHER WASTE GUIL	Characterization PCB Unknown D&D-3-3-3 acitor OTHER WASTE GUIDANCE Do not disposition these capacitors at this time. Contacting
_		Non PCB	Non PCB Capacitor	Non PCB Capacitor Do not dispositi
_		971	ble 971 SAMPLING REQUIRED	971 LING REQUIRED
		Not Applicable	Not Applicable SAMPI	Not Applicable SAMPI
	(YES OR NO)	(YES OR NO)	ES OR NO) OS GUIDANCE	No SBESTOS GUIDANCE
-		Unknown	known	known
	METHOD	METHOD Low Level	Low Level Un PCB GUIDANCE	E

	WASTE STREAM #	D&D-3-12	DANCE	mets, winne, and piping
	RCRA Hazardous Waste Description	Non-Hazardous	OTHER WASTE GUIDANCE	Stripped of lead, gloves, Plexiglas, alpha mets, winng, and piping
	IDC Description	Painted Metal		Stripped of lea
	#DC#	480	SAMPLING REQUIRED	
	WGI#	G1997711576B	SAMPLII	2
lovebox	LINE GENERATED (YES OR NO)		ASBESTOS GUIDANCE	
RIPTION G	CONTAINER TYPE	Standard Waste Yes 3ox	ASBI	None
21 WASTE ITEM DESCRIPTION Glovebox	RADIOLOGICAL CC CHARACTERIZATION METHOD	Assume TRU Stan Box	PCB GUIDANCE	None



APPENDIX C,

B771/774 Sets Scheduled for D&D in FY99 and FY00

Set Number	Description				
12	Room 114, Glovebox 8, 8E, and 9				
34	Room 148 Process Area				
35	Room 147 Office Area				
36A	Room 146C Process Area				
37	Room 181A Process Area				
39	Room 182A Process Area				
40	Room 183 Storage Area				
41	Room 186 Process Area				
44	Room 179 Maintenance Area				
50	Room 158 Lab Area				
25	Room 149, Glovebox 27				
27	Room 149, Glovebox 30				
42	Rooms 180G, H, I, and J				
46	Room 164 Lab Area				
7	Room 114 Glovebox 2				
14	Room 114, Glovebox 12				
29	Room 149, Glovebox 40 & 44				
33	Room 149 Tank Farm				
8	Room 114, Glovebox 3				
16	Room 114, Gloveboxes 15 & 16				
26	Room 149, Glovebox 29				



APPENDIX D

Projected Waste Volume/Generation Rates in FY99 & FY00 (m3)

Category	FY99 Q3	FY99 Q4	FY00 Q1	FY00 Q2	FY00 Q3	FY00 Q4	TOTAL
TRU/TRU -Mixed	1	122	90	0	130	57	400
-tow-Level	88	5	23	23	0	111	2 50
Low-Level Mixed	0	0	0	2	1	1	4
Regulated Non-	0	0	0	0	0	0	0
Radioactive	_[1	
Sanitary	0	0	0	0	0	0	0
Liquids	0	0	0	0	0	0	0
Other	11	9	8	8	0	0	36

APPENDIX E

Projected Waste Container Requirements for FY99 & FY00

Project Waste Generation	FY99 Q3	FY99 Q4	FY00 Q1	FY00 Q2	FY00 Q3	FY00 Q4	Total
TRU/TRM (SWBs)	1	65	48	0	69	30	213
-TRU/TRM (Drums)	10	10	10	10	10	10	60,
LLW/LLM (Crates)	28	2	8	8	0	36	82
LLW/LLM (Drums)	35	35	35	35	35	35	210
Regulated-Non Radioactive (Drums)	18	2	4	22	4	18	68

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During Decontamination and Decommissioning in Building 771

Comment

Requirement

•		
WATER QUALITY		
EPA Administered Permit Programs The National Pollutant Discharge Elimination System (NPDES)	40 CFR Part 122	Requirements for discharge of storm water or treated wastewater into surface water bodies Criteria and standards for the NPDES
Limitation Gystem (141 BEG)		Official and standards for the NEDES
	40 CFR Part 125	Identify and protect all connections to the sanitary collection system
	5 CCR 1002- 8	
SOLID (SANITARY) WASTE		
Solid Waste Disposal Sites and Facilities	6 CCR 1007- 2	"Recyclable materials" means any type of discarded or waste material that is not regulated under Section 25-8-205(1)(e), CRS, and can be reused, remanufactured, reclaimed, or
Definitions	Section 1 2	recycled
Exemptions	Section 1 4 3	This is the exemption for recyclable material
RESOURCE CONSERVATION AND RECOVERY ACT (RCRA)		
Generator Standards	6 CCR 1007- 3 Part 262 (40 CFR Part	
Hazardous waste determinations	262)	Persons who generate solid wastes are required to determine if the wastes are hazardous according to 6 CCR 1007-3 Parts 261, 267, 279 [40 CFR Parts 261, 266, and 279]
Hazardous waste accumulation areas	34 (a)(1)(ı),(ıı),(ıv , excludıng A & B), (a)(3), (a)(4), (c)(1)	Persons who accumulate hazardous waste in containers or tanks must manage the waste in a manner that protects human health and the environment

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Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During Decontamination and Decommissioning in Building 771

	Requirement	Citation	Comment
Ge	eneral Facility Standards	6 CCR 1007- 3 Part 264, Subpart B	
	25 4.	[40 CFR Part 264, Subpart	-•
•	Waste Analysis	B] 13 (a)	The owner/operator of a facility that stores, treats, or disposes of waste must verify the waste has been characterized adequately
•	Security		
•	General Inspection	14	The owner/operator of a facility must prevent unauthorized access
	Requirements Personnel Training	15 (a), (c)	The owner/operator of a facility must inspect for malfunctions, deteriorations, and releases, and must remedy any deficiencies noted
	Requirements	16 (a), (b), (c)	Personnel must be trained to maintain the facility in compliance with the regulations
•	General Requirements for Ignitable, Reactive or Incompatible Wastes	17 (a), (b)	Wastes will be managed to prevent accidental ignition or reaction of ignitable or reactive waste, or the mixing of incompatible waste
Pro	eparedness and Prevention	6 CCR 1007- 3 Part 264, Subpart C [40 CFR 264,	
•	Design and Operation of a Facility	Subpart C]	Design facilities to minimize the potential for fire, explosion or release of hazardous waste
•	Required Equipment	32	Facilities must be equipped with specified equipment to mitigate incidents, should they occur
			Equipment must be maintained
•	Testing and Maintenance of Equipment	33	Employees must have access to emergency communications when managing hazardous waste
•	Access to Communications or Alarm System	34 35	Aisle space must be maintained to allow unobstructed access to emergency personnel and emergency equipment
•	Required Aisle Space	37	The owner/operator must make arrangements with specified local emergency personnel
•	Arrangement with Local Authorities	31	

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During
Decontamination and Decommissioning in Building 771

Requirement	Citation	Comment
		<u></u>
Contingency Plan and	6 CCR 1007-	
Emergency Procedures	3 Part 264,	
	Subpart D	
"are.	[40 CFR Part	
a Durnaga and	264, Subpart D]	Emergencies such as fire, explosion, or release of hazardous
 Purpose and Implementation 	ן טן	waste must be mitigated immediately
implementation	51 (b)	waste mast be margated immediately
	(5)	A designated employee is responsible for coordinating
Emergency Coordinator		emergency response actions
5 ,	55	
 Emergency Procedures 	50 (5.)	
Ground-Water Monitoring	56 (a-ı) 6 CCR 1007-	The substantive portions of the groundwater monitoring
Ground-water Monitoring	3 Part 264,	ARARs for each CERCLA action will be incorporated into the
	Subpart F	Integrated Monitoring Plan (IMP)
	[40 CFR Part	, mag. a.o. a monata a g v tan ()
	264, Subpart	
	F]	
Closure and Post-Closure	6 CCR 1007-	
	3 Part 264,	
	Subpart G	
	[40 CFR Part 264, Subpart	
Closure Performance	G]	The owner/operator must close the facility in a manner that
Standards	0,	protects human health and the environment
	111	,
		All hazardous wastes and residues of hazardous waste must
Disposal or		be disposed or decontaminated
Decontamination of	114	
Equipment, Structures, or		
Soils	l i	

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During

Decontamination and Decommissioning in Building 771

Requirement Citation Comment

Requirement	Citation	Comment
Use and Management of	6 CCR 1007-	
Containers	3 Part 264, Subpart I	
-	[40 CFR Part	
	264, Subpart	•
	1]	Containers must be maintained in good condition
Condition of Containers	1	
	171	Wastes must be compatible with containers
Compatibility of Waste in	170	
Containers	172	Containers must be closed except when adding or removing waste
Management of	173	
Containers	474	Containers must be inspected weekly
	174	
Inspections		Containment must be designed and operated as specified in
Containment	175	these sections
Ontainment System Design and	176	1,1000 000110110
Operation	177	
o Ignitable and Reactive		Hazardous wastes and residues of hazardous waste must be
Wastes	178	removed or decontaminated from the unit and soils
o Incompatible Wastes		Hezerdeus wastes must be managed in asserdance with AA
-	179	Hazardous wastes must be managed in accordance with AA, BB, CC, as appropriate
Closure	113	bb, oo, as appropriate
Air Emission Standards		

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During

Decontamination and Decommissioning in Building 771

Requirement

Cutation

Comment

Requirement	Citation	Comment
Tank Systems	6 CCR 1007- 3 Part 264,	
	Subpart J	
	[40 CFR Part 264, Subpart	-4
Design and Installation of New Tank Systems or	J]	Tank systems must be designed to maintain their integrity when storing or treating hazardous waste
Components	192 (a-f)	
Containment and Detection of Releases	193	Secondary containment must be designed to contain and detect any releases from the tank system
General Operating	(a)(ı)(1,2,3,5)	Tank systems must be maintained in good condition to prevent releases to the environment
Requirements		provent releases to all a convincion
	194 (a-c)	Inspections are conducted to identify any tank system integrity concern
Inspections	195 (b,c)	Actions must be taken as specified in this section
Response to Leaks or Spills and Disposition of	196 (a-c),(e)	
Leaking or Unfit-for-Use Tank Systems		During closure all hazardous waste and hazardous waste residues must be removed from the tank system
Closure and Post-Closure Care	197 (a,b)	Ignitable or reactive waste must be managed as specified in this section
	198	
Special Requirements for Ignitable and Reactive	100	Incompatible waste must not be introduced into a tank system unless 264 17(b) is complied with
Wastes	199	All hazardous waste shall be managed in accordance with AA, BB, CC
Special Requirements for Incompatible Waste	200	100
Air Emission Standards		
Corrective Action for Solid	6 CCR 1007-	
Waste Management Units	3 Part 264, Subpart S [40 CFR Part	
	264, Subpart	
Temporary Units	S]	Temporary units allow flexibility Alternative compliance options are included in the waste management section of this
	553 (a-c)	CERCLA,/RFCA decision document

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During Decontamination and Decommissioning in Building 771

Requirement	Citation	Comment
	·	<u></u>
Miscellaneous Units Environmental Performance Standards	6 CCR 1007- 3 Part 264, Subpart X [40 CFR Part 264, Subpart X]	Miscellaneous units must be designed, constructed, operated and maintained in a manner that protects groundwater, surface water, wetlands, soils, and air
 Monitoring, Analysis, Inspection, Response, Reporting, and Corrective Action 	602	Miscellaneous units must be managed to ensure compliance with 264 15 (inspections), 264 33 (testing and monitoring), 264 101 (corrective action for releases)
Land Disposal Restrictions	6 CCR 1007- 3 Part 268	
Dilution Prohibited as a Substitute for Treatment	[40 CFR Part 268]	LDR determinations must be completed for all hazardous wastes generated
 LDR Determination (Determination if Hazardous Waste Meets the LDR Treatment Standards) 	7	Land disposal restrictions apply primarily to the off-site disposal actions proposed as part of the remedial activity. All of the applicable substantive and administrative regulatory requirements apply to off-site actions.
Special Rules for Wastes that Exhibit a Characteristic	9 (a-c)	
Management of Universal Waste	6 CCR 1007- 3 Part 273 [40 CFR Part	Addresses the management of specifically identified batteries, pesticides, and thermostats
Disposal, Dilution, and Treatment Prohibitions	273]	A large quantity handler of universal waste is prohibited from disposing, diluting, or treating universal waste, except during responses to releases
Waste Management	33	Management of universal waste must be conducted in accordance with this section
Labeling and Marking	34	Universal waste and the associated accumulation areas must be labeled and marked as defined in this section
Employee Training	36	Employees who must be trained on waste management requirements and on emergency procedures according to their responsibilities
Response to Releases	37	Universal waste handlers must contain releases of universal wastes, and must manage the resulting waste, as appropriate, in accordance with the hazardous waste regulations

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During Decontamination and Decommissioning in Building 771

Requirement	Citation	ecommissioning in Building 771 Comment
Standards for the Management of Used Oil	6 CCR 1007- 3 Part 279 [40 CFR Part	
Used Oil Specifications	279] 11	Used oil burned for energy recovery must meet the specifications of this section
 Prohibitions 	12	Used oil must not be stored in surface impoundments, be used as a dust suppressant, or be burned in unapproved units according to this section
Hazardous Waste Mixing	21	Used oil must be characterized and managed in accordance with 269 10 and this section
Used Oil Storage	22	Used oil must be managed in containers or tanks in a manner that protects human health and the environment. Releases must be cleaned up and steps must be taken to prevent re-occurrence.
On-Site Burning in Space Heaters	23	Used oil may be used as fuel for space heaters if the gases are vented to ambient air, and the maximum capacity of the space heater is not more than 0.5 million Btu per hour
Performance Standards for Above-Ground Tanks (AST)	7 CCR 1101- 14 Part 3	
 Normal Venting for Aboveground Tanks 	AST 31 5	ASTs must be designed, maintained, and operated to prevent releases to the environment
Emergency Relief Venting for Fire Exposure for Aboveground Tanks	AST 31 6	
 Vent Piping for Aboveground Tanks 	AST 31 7	
 Tank Openings other than Vents for Aboveground Tanks 	AST 31 8 AST 32	
Standards for Piping, Valves, and Fittings		
Operating Requirements for Above-Ground Tanks	7 CCR 1101- 14 Part 4	
Collision Protection	AST 40	
Spill and Overfill Control (excluding reporting requirements), Remote Impounding, Secondary Containment	AST 41 (excluding reporting part of AST 41 1(e))	



Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During
Decontamination and Decommissioning in Building 771

	Requirement	Citation	ecommissioning in Building 771 Comment
M	peration and laintenance of Corrosion rotection	AST 42	
R	compatibility dequirements for all anks	AST 44	
	tatic Protection for all anks	AST 45 (excluding AST 45(b)(4))	
(e fo in	epairs Allowed excluding requirement or approvals and aspections by State Oil aspector)	AST 46(c)(1- 5)	
	out-of-Service, Closure r Change-in-Service		
Relea	ise Detection	7 CCR 1101- 14 Part 5 AST 5	
	se Response and ctive Action	7 CCR 1101- 14 Part 7	Under Site operating procedures, response to leaks or spills is immediate, resulting in cessation of the release and an evaluation of the remediation that will be conducted
• In	utial Response utial Abatement leasures	AST 72(b), (c)	immediately Surface spills will be cleaned up and actions will be taken to prevent a release to surface water Releases that impact soils or groundwater will be identified as a PAC, will be added to the ER Ranking List, and will be incorporated into the integrated Site remediation program
4	epair or Closure equired	AST 74	mogrator one remodiation program
Oil Po	ollution Prevention Il Pollution Prevention	7 CCR 1101- 14 Part 11	A SPCC plan is not required as an ARAR, however, the
SI	il Pollution Prevention PCC Plan equirements	AST 112 7(c) , (d), (e, 1-2, 4-5)	substantive requirements that are incorporated into and implemented as part of the SPCC plan are an ARAR (e.g., Prediction of the direction, rate and flow of a release from an AST system will be known by the facility and will be available to emergency responders at the facility)
CONT FOR I	C SUBSTANCES FROL ACT (TSCA) PCBS		
PCB (Jse Authorizations	40 CFR 761 30	Lists authorized uses and use restrictions for PCBs
Markıı	ng Requirements	40 CFR 761 40 and 45	Labeling of PCBs and PCB storage Areas



Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During

Decontamination and Decommissioning in Building 771

Requirement Citation Comment

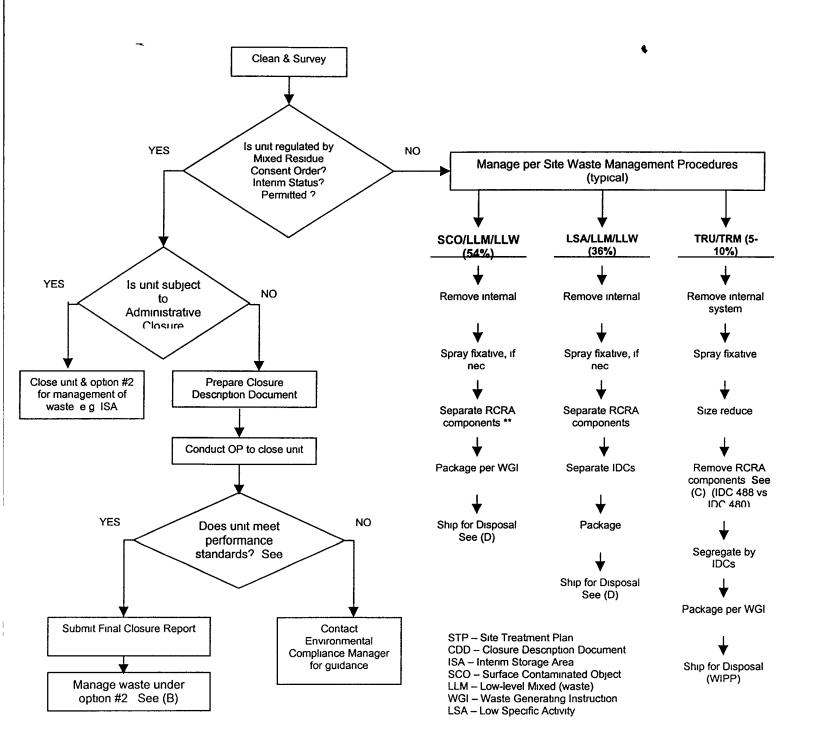
Requirement	Citation	Comment
Disposal Requirements		
Applicability Disposal Requirements	40 CFR 761 50	General PCB Disposal Requirements Disposal Requirements
PCB Remediation Waste	40 CFR 761 60	
PCB Bulk Product Waste	40 CFR 761 61	
Disposal of R&D and Chemical Analyses wastes	40 CFR 761 62	
	40 CFR 761 64	
Storage Requirements for PCBs • Facility Criteria	40 CFR 761 65	
Temporary Storage		
Inspections		
Container Specifications		
PCB radioactive waste		
Marking		
Laboratory Sample Exemption from Manifesting		
TSCA Coordinated Approval	40 CFR 761 77	Institutionalizes EPA approval of PCB activities under TSCA when activities are being conducted under another waste management permit, or other decision document issued by EPA or pursuant to a State PCB waste management program
Decontamination Standards and Procedures	40 CFR 761 79	
Self-Implementing Decontamination		
Measurement-Based Decontamination		
PCB Spill Cleanup Requirements for PCB	40 CFR Subpart G	40 CFR 761 Subpart G is entitled PCB Spill Cleanup Policy and thus many of the sections, specifically for spills after May 4, 1987 are "To Be Considered"
Spill Cleanup		

Applicable, Relevant and Appropriate Requirements (ARARs) for Waste Management During Decontamination and Decommissioning in Building 771

Requirement	Citation	Comment
-	<u> </u>	
Cleanup Site Characterization Sampling for PCB Remediation Waste	40 CFR Subpart N	Characterization requirements for cleanup of PCB remediation waste
Sampling Non-Porous Surfaces for Measurement- Based Use, Reuse, and On- Site Or Off-Site Disposal Under 761361(a)(6) and Determination Under 761 79(b(3)	40 CFR Subpart P	
Self-Implementing Alternative Extraction and Chemical Analysis Procedures for Non- Liquid PCB Remediation Waste Samples	40 CFR Subpart Q	Applicable procedures when using alternatives to required analytical methodology
Sampling Non-Liquid, Non-Metal PCB Bulk Product Waste for Purposes of Characterization for PCB Disposal in Accordance with 761 62, and Sampling PCB Remediation Waste Destined for Off-Site Disposal, in Accordance with 761 61	40 CFR Subpart R	Characterization requirements for PCB bulk product waste and PCB remediation waste when characterization for disposal is required
Double Wash/Rinse Method for Decontaminating Non-Porous Surfaces	40 CFR Subpart S	Referenced procedure from 761 79

Process Flow Diagrams

Tanks & Gloveboxes



Note (A) Performance Standards

- Removal
- Rinsate
- Debris Treatment

Note (B) Units managing characteristic wastes meeting LDR may be managed as non-hazardous LLW RCRA listed waste units meeting MCLS — may exit RCRA as "No Longer Contained In, Contact Environmental Compliance Management for guidance

Note (C) RCRA wastes greater than 10 ni/g and less than 100 ni/g have no identified disposal options – add to STP, e.g. Pb glass, shielding, Pb gloves

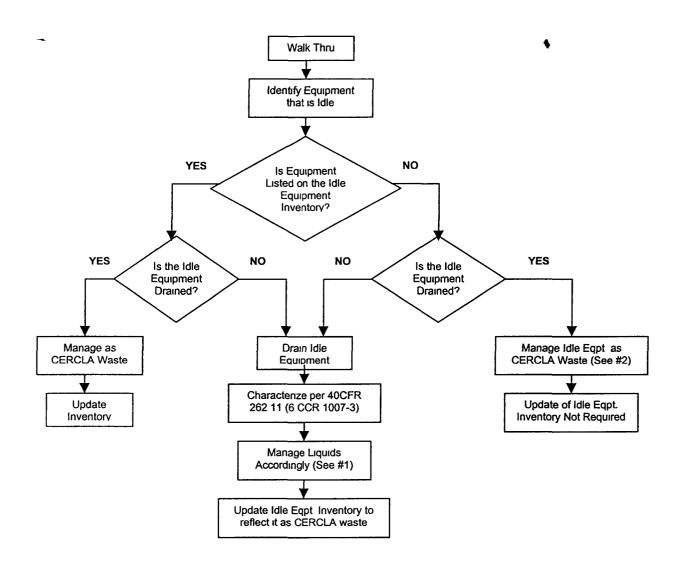
Note (D)

SCO – Non-RCRA goes to NTS LLM – less than 10 ni/g goes to EnviroCare LSA – Non-RCRA goes to NTS



Process Flow Diagrams

Idle Equipment



#1 Management Options Under RCRA for Liquids Drained from Idle Equipment

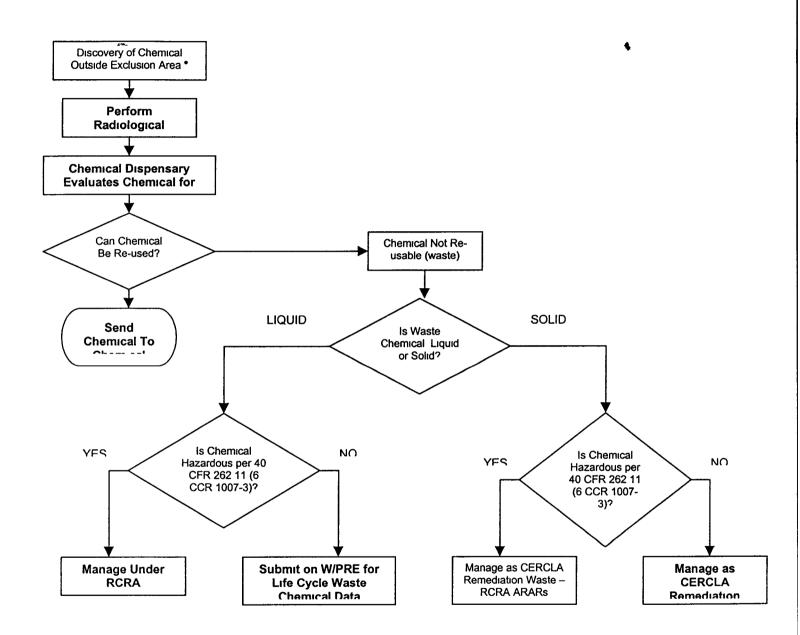
- Used Oil 40 CFR 279 (6CCR 1007-3)
- Hazardous/LLM Waste
- LLW
- Non-hazardous Waste
- Recycling Solvents etc

#2 Management Options for Idle Equipment Follow Property Rules

- LLW (including SCO)
- LLM
- TRU
- TRM
- Free Release
- PU&D

Process Flow Diagrams

Management of Waste Chemicals

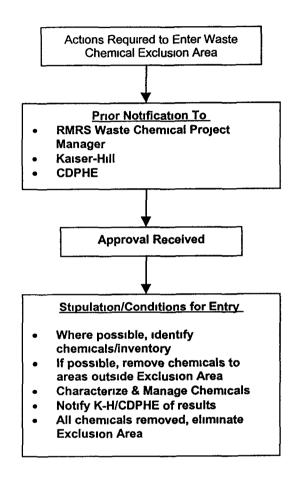


^{*} Note For entry into the Waste Chemical Exclusion Area, see flow chart on next page

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Process Flow Diagrams

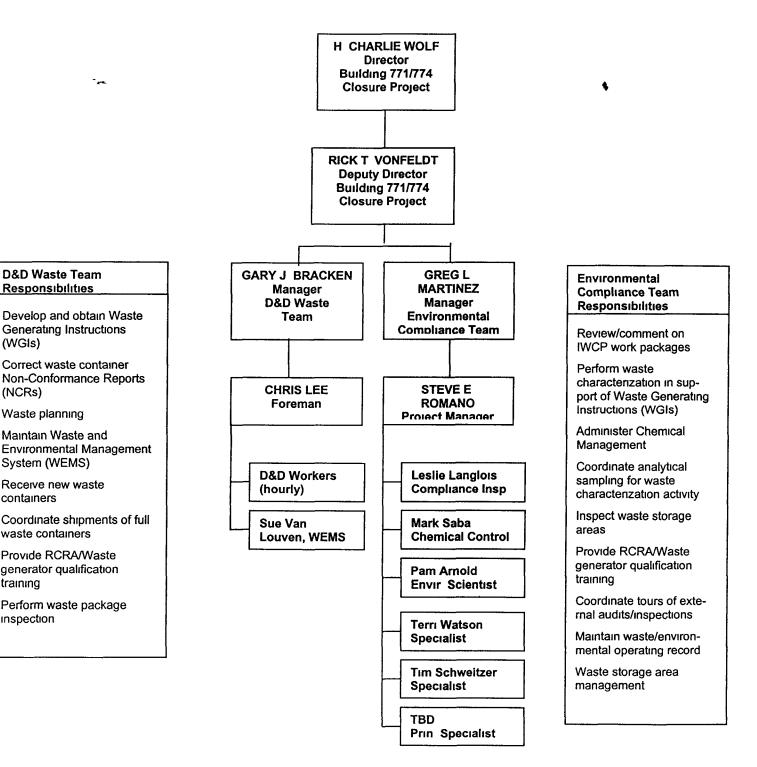
Entry Into Waste Chemical Exclusion Area



APPENDIX H

Building 771/774 Waste and Environmental Organization Chart

1



D&D Waste Team

Develop and obtain Waste

Generating Instructions

Correct waste container

Non-Conformance Reports

Coordinate shipments of full

Responsibilities

(WGIs)

(NCRs)

Waste planning

System (WEMS)

waste containers

Provide RCRA/Waste

generator qualification

Perform waste package

containers

training

inspection

1

Receive new waste

Maintain Waste and

APPENDIX I

Waste Area Inspection Logsheets (CERCLA Storage/Satellite Areas)

WASTE MANAGEMENT INSPECTION LOG SHEET FOR LIQUIDS AND SOLIDS CERCLA SATELLITE AREA

BUILDING

771

ROOM	<u> </u>		
CSA UNIT ID NUMBER		-	
DATE			
SHIFT			
SIGNATURE OF INSPECTOR			
EMPLOYEE # OF INSPECTOR			
The following logsheet must be filled out completely and accurately. The only accepta "NA" (except the date of last inspection). Inspections must be performed quarterly if a N/A to Questions 4, 5, 6, or 7.	able respo a containe	nses are " 'is not pre	Yes", "No", esent,answe
1 Date of last inspection			
2 Is spill/release response equipment accessible, adequate and in good working		ļ	1
condition (is the room door seal unbroken)? 3 Are area signs present, correct, and visible?			
 Are area signs present, correct, and visible? Are the container(s) in good condition (closed/locked – no signs of 			
incompatibility (bulges leaks, pressurzation, etc.)			1 1
5 Are incompatible wastes separated by elevation (i.e. on angle iron), a berm,			
wall, dike or other?			
6 Are container label(s) correct legible and visible?			
7 Is aisle space adequate (minimum of 26" spacing between rows)?			
8 Is WEMS accurate (are all containers listed in WEMS)?			
COMMENTS AND CORRECTIVE ACTIONS (If additional space is required the reused for comments)	5 16136 310		sneet may k
		DATE	
		DATE	<u> </u>
		DATE	
		DATE	
Owner signature Date		DATE	

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APPENDIX I

Waste Area Inspection Logsheets (CERCLA Storage/Satellite Areas)

WASTE MANAGEMENT INSPECTION LOG SHEET FOR LIQUIDS ONLY CERCLA STORAGE AREA

	BUILDING	771	
	ROOM		
	CSA UNIT ID NUMBER		
	SHIFT		
S	IGNATURE OF INSPECTOR		
EN	MPLOYEE # OF INSPECTOR	Ll	
The following logsheet must be filled out completely and "NA" (except the date of last inspection). Inspections in N/A to Questions 4, 5, 6, or 7. Date of last inspection Is spill/release response equipment accessible, accondition (is the room door seal unbroken)? Are area signs present, correct, and visible? Are the container(s) in good condition (closed/locl incompatibility (bulges, leaks, pressurization, etc.) Are incompatible wastes separated by elevation (closed/lock)	ust be performed quarterly If a dequate and in good working ked – no signs of	ble respons container is	ses are "Yes", "No", or s not present answer
wall, dike, or other?	· ·		
Are container label(s) correct, legible and visible?			
 Is aisle space adequate (minimum of 26" spacing Is WEMS accurate (are all containers listed in WE 			
13 VVEINO accurate (are all containers listed in VVE	1410).		
"NO" ANSWERS REQUIRE EXPLANATION AND/OR COMMENTS AND CORRECTIVE ACTIONS (If additi			
		ε	DATE
		ī	DATE
			DATE
		נ	DATE
		1	DATE
· · · · · · · · · · · · · · · · · · ·			DATE
·— _—			DATE
			DATE
			DATE
Owner signature RCRA Custodian signature	Date Date		
• • • • • • • • • • • • • • • • • • • •			



APPENDIX I

Waste Area Inspection Logsheets (CERCLA Storage/Satellite Areas)

WASTE MANAGEMENT INSPECTION LOG SHEET FOR SOLIDS ONLY CERCLA STORAGE AREA

	BUILDING	771	
	ROOM		
	CSA UNIT ID NUMBER		
	DATE		
	SHIFT SIGNATURE OF INSPECTOR		
	EMPLOYEE # OF INSPECTOR		
he following logsheet must be filled out compl NA" (except the date of last inspection) Inspet I/A to Questions 4 5 6, or 7 Date of last inspection Is spill/release response equipment acce	ections must be performed quarterly If a		
condition (is the room door seal unbroker	n)?		
Are area signs present correct and visib			
Are the container(s) in good condition (cluin incompatibility (bulges leaks, pressurizated)			
Are incompatible wastes separated by elewall, dike, or other?	evation (i e on angle iron), a berm		
Are container label(s) correct, legible and			
Is assle space adequate (minimum of 26" Is WEMS accurate (are all containers list			
Is WEMS accurate (are all containers list	54 III 1721115)		
emedial Actions Always notify CCA or sup NO" ANSWERS REQUIRE EXPLANATION A OMMENTS AND CORRECTIVE ACTIONS	AND/OR CORRECTIVE ACTION IN TH		
NO" ANSWERS REQUIRE EXPLANATION A	AND/OR CORRECTIVE ACTION IN TH		
NO" ANSWERS REQUIRE EXPLANATION A	AND/OR CORRECTIVE ACTION IN TH	everse side (
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OMMENTS AND CORRECTIVE ACTIONS	AND/OR CORRECTIVE ACTION IN TH	D D	of this sheet ma
OMMENTS AND CORRECTIVE ACTIONS	AND/OR CORRECTIVE ACTION IN TH	D D	of this sheet ma ATE ATE
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NO" ANSWERS REQUIRE EXPLANATION A	AND/OR CORRECTIVE ACTION IN TH	D D D D D	ATE ATE ATE ATE ATE ATE ATE ATE ATE
NO" ANSWERS REQUIRE EXPLANATION A	AND/OR CORRECTIVE ACTION IN TH	D D D D D	Of this sheet ma

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APPENDIX J

Building 771/774 Permitted Storage, 90-Day, & Satellite Accumulation Areas, and Permitted Treatment Units

Permitted Storage Areas

BLDG/ROOM	ID NO	LOCATION	TYPE •
771/163	771 1	108	Mixed Residue Bottles
771/163	771 1	109	Mixed Residue Bottles
771/163	771 1	110	Mixed Residue Bottles
771/163	771 1	112	Mixed Residue Bottles
771/163	771 1	113	Mixed Residue Bottles
771/163	771 1	114	Mixed Residue Bottles
771/163	771 1	115	Mixed Residue Bottles
771/164	771 1	62	Mixed Residue Bottles
771/164	771 1	68	Mixed Residue Bottles
771/164	771 1	72	Mixed Residue Bottles
771/164	771 1	74	Mixed Residue Bottles
771/164	771 1	98	Mixed Residue Bottles
771/164	771 1	101	Mixed Residue Bottles
771/164	771 1	103	Mixed Residue Bottles
771/180A	771 1	A-31	Mixed Residue Bottles
771/180A	771 1	A-51	Mixed Residue Bottles
771/180A	771 1	A-52	Mixed Residue Bottles
771/180A	771 1	A-53	Mixed Residue Bottles
771/180E	771 1	E-11	Mixed Residue Bottles
771/180F	771 1	F-60	Mixed Residue Bottles
771/180K	771 1	K-10	Mixed Residue Bottles
771/180K	771 1	K-20	Mixed Residue Bottles
771/187	771 1	187A	Mixed Residue Bottles
771/187	771 1	187C	Mixed Residue Bottles
771/ANNEX	771 1	N/A,2A,6A	- RCRA closure
771/146C	771 1	N/A,2A,6A Vault	Various Bldg Wastes
771/181A	771 1	N/A,1A-6A,1B-6B	Various Bldg Wastes
771/182	771 1	N/A,2A,6A	Various Bldg Wastes
771/183	771 1	N/A,2A,6A	Various Bldg Wastes
771/184	771 1	N/A,2A, Vault	Various Bldg Wastes
771/186	771 1	N/A,2A,6A	Various Bldg Wastes
771/172	771 1	N/A,2A,6A	Various Bldg Wastes
774/210	774 1	room	Haz, LLM, TRM, mixed residues
774/220	774 2	T-102, T-103	Mixed waste storage

Satellite Areas

BLDG/ROOM	ID NO	LOCATION	TYPE
771/164	771-2375	room	lead
771/164	771-2288	81	Sample returns
771/241	771-2183	Rm 241-N Wall	Fluorescent bulbs
771/114	771-1723	South Wall	Leaded G-box gloves
771/181A	771-1935	181A	Lead
771/CC-230-30	771-1967	Cargo carrier	Ni-Cad batteries
771/114	771-1891	Rm 114, D70636	Circuit boards

APPENDIX J'

Building 771/774 Permitted Storage, 90-Day, & Satellite Accumulation Areas, and Permitted Treatment Units

90-Day Areas

BLDG/ROOM	ID NO	LOCATION	TYPE
774/cargo	774-2437	cargo 9122	Various Bldg Wastes
771/114	2423	By Line 5	Various Bldg Wastes
771/140B	2522	Cabinet area	Waste chemicals

Interim Storage Area

BLDG/ROOM	ID_NO	LOCATION	TYPE	
771/114	90 22	GB13/14	mixed residues	
771/114, 146, 149,	2521		mixed residues	
153, 180A, 247				

TSCA Storage (non-radiological)

BLDG/ROOM	ID NO	LOCATION _	TYPE	
771/137	2499	cabinet 30-day	capacitors	
771/129	2498	drum 180-day	ballasts	

Permitted Treatment Units

BLDG/ROOM	ID NO	LOCATION	TYPE
771/180D	771 3A	D-2	Hydroxide Precipitation
774/210	774 3A	GB-4	Misc waste handling/solidification
774/210	774 3B	Tanks	Aqueous waste treatment
774/210 & 210A	774 3C	GB-40	Organic And Sludge Immobilization System (OASIS)

